



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-7
Job Sheet 170269



Part No: D3204-7

Job Qty: 10 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A1 IPP: B 04.06.09 Change Step 6; remove Steps 7 & 8 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/25/18	0.00	0.00	Start Up Machining-2		FK 18-1-30
100	Hardinge	10 pcs		1/26/18	0.00	0.74	Hardinge		FK 18-1-30
120	QC	10 pcs		1/26/18	0.00	0.00	QC8		mm 18/01/31
130	Packaging	10 pcs		1/26/18	0.00	0.00	Packaging3-1		SPC
140	QC21-SA	10 Ea		1/26/18	0.00	0.00	QC21		ms 18/02/01

GA

Part Op 100 - 1-Turn D3204-7 bushing as per Folio FA355 and Dwg D3204
Descriptions: 130 - LOCATION : GA

DAS
21
9:00

FEB 0 2 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.500	0	77	0	0

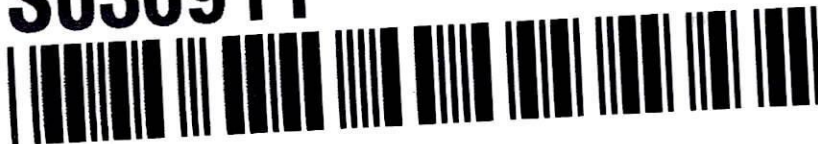
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Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.063inches ± 0.010	0.073 0.053	.065	
2	Bushing	0.303inches ± 0.010	0.313 0.293	.304	
3	Bushing	0.030inches ± 0.010	0.040 0.020	.030	
4	Bushing	30.000Degrees ± 0.000	30.000 30.000	30°	
5	Bushing	0.500inches ± 0.005	0.505 0.495	.494	
6	Bushing	0.376inches + 0.001 - 0.000	0.377 0.376	.376	
7	Bushing	0.257inches + 0.005 - 0.000	0.262 0.257	.257	

DART
AEROSPACE
S036911

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Bushing

PART NO: D3204-7

Original Serial #: S036911

Revision:

Operation:

Change No:

Start up Operation 01/30/18

Job No: 170269